



Suminoe Textile America  
 10 Commerce Dr.  
 Gaffney, SC 29340  
 Tel (864) 488 0053

Qtr 1 2022

Bondtex #27

Supplier Scorecard Detail

**Performance Indicators:**

Good (75<) Weak (60-74) Poor(59>)

Quality	Max	Score	PPM/count																					
<b>• Supplier PPM</b> <table border="1"> <thead> <tr> <th>Min</th> <th>Max</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>500</td> <td>25</td> </tr> <tr> <td>501</td> <td>3000</td> <td>20</td> </tr> <tr> <td>3001</td> <td>5000</td> <td>15</td> </tr> <tr> <td>5001</td> <td>&lt;</td> <td>0</td> </tr> </tbody> </table>	Min	Max	Points	0	500	25	501	3000	20	3001	5000	15	5001	<	0	25	20	1317						
Min	Max	Points																						
0	500	25																						
501	3000	20																						
3001	5000	15																						
5001	<	0																						
<b>• Problem Reports</b> <table border="1"> <thead> <tr> <th>Min</th> <th>Max</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>0.99</td> <td>25</td> </tr> <tr> <td>1</td> <td>4.99</td> <td>20</td> </tr> <tr> <td>5</td> <td>10.99</td> <td>15</td> </tr> <tr> <td>11</td> <td>15.99</td> <td>10</td> </tr> <tr> <td>16</td> <td>20.99</td> <td>5</td> </tr> <tr> <td>21</td> <td>&lt;</td> <td>0</td> </tr> </tbody> </table>	Min	Max	Points	0	0.99	25	1	4.99	20	5	10.99	15	11	15.99	10	16	20.99	5	21	<	0	25	25	0
Min	Max	Points																						
0	0.99	25																						
1	4.99	20																						
5	10.99	15																						
11	15.99	10																						
16	20.99	5																						
21	<	0																						
<b>• 8D Response Time (days)</b> <table border="1"> <thead> <tr> <th>Min</th> <th>Max</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>7</td> <td>20</td> </tr> <tr> <td>8</td> <td>14</td> <td>10</td> </tr> <tr> <td>15</td> <td>&lt;</td> <td>0</td> </tr> </tbody> </table>	Min	Max	Points	0	7	20	8	14	10	15	<	0	20	20	N/A									
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15	<	0																						
<b>Delivery Performance:</b> Late, missed deliveries, Over, Under shipments <table border="1"> <thead> <tr> <th>Occurrences</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>15</td> </tr> <tr> <td>1</td> <td>10</td> </tr> <tr> <td>2</td> <td>5</td> </tr> <tr> <td>3 or &gt;</td> <td>0</td> </tr> </tbody> </table>	Occurrences	Points	0	15	1	10	2	5	3 or >	0	15	15	0											
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0	15																							
1	10																							
2	5																							
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<b>Expedite Shipments</b> <table border="1"> <thead> <tr> <th>Occurrences</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>10</td> </tr> <tr> <td>&gt;0</td> <td>0</td> </tr> </tbody> </table>	Occurrences	Points	0	10	>0	0	10	10	N/A															
Occurrences	Points																							
0	10																							
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<b>Other: PPAP, survey results, etc.</b> <table border="1"> <thead> <tr> <th>Points</th> </tr> </thead> <tbody> <tr> <td>5</td> </tr> <tr> <td>0</td> </tr> </tbody> </table>	Points	5	0	5	5	N/A																		
Points																								
5																								
0																								
<b>Total Score</b>	100	95																						

