



Suminoe Textile America
 10 Commerce Dr.
 Gaffney, SC 29340
 Tel (864) 488 0053

Qtr 3 2020

Bondtex #27

Supplier Scorecard Detail

Performance Indicators:

Good (75<) Weak (60-74) Poor(59>)

Quality	Max	Score	PPM/count																					
• Supplier PPM <table border="1"> <thead> <tr> <th>Min</th> <th>Max</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>- 500</td> <td>25</td> </tr> <tr> <td>501</td> <td>- 3000</td> <td>20</td> </tr> <tr> <td>3001</td> <td>- 5000</td> <td>15</td> </tr> <tr> <td>5001</td> <td><</td> <td>0</td> </tr> </tbody> </table>	Min	Max	Points	0	- 500	25	501	- 3000	20	3001	- 5000	15	5001	<	0	25	25	51						
Min	Max	Points																						
0	- 500	25																						
501	- 3000	20																						
3001	- 5000	15																						
5001	<	0																						
• Problem Reports <table border="1"> <thead> <tr> <th>Min</th> <th>Max</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>- 0.99</td> <td>25</td> </tr> <tr> <td>1</td> <td>- 4.99</td> <td>20</td> </tr> <tr> <td>5</td> <td>- 10.99</td> <td>15</td> </tr> <tr> <td>11</td> <td>- 15.99</td> <td>10</td> </tr> <tr> <td>16</td> <td>- 20.99</td> <td>5</td> </tr> <tr> <td>21</td> <td><</td> <td>0</td> </tr> </tbody> </table>	Min	Max	Points	0	- 0.99	25	1	- 4.99	20	5	- 10.99	15	11	- 15.99	10	16	- 20.99	5	21	<	0	25	25	0
Min	Max	Points																						
0	- 0.99	25																						
1	- 4.99	20																						
5	- 10.99	15																						
11	- 15.99	10																						
16	- 20.99	5																						
21	<	0																						
• 8D Response Time (days) <table border="1"> <thead> <tr> <th>Min</th> <th>Max</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>- 7</td> <td>20</td> </tr> <tr> <td>8</td> <td>- 14</td> <td>10</td> </tr> <tr> <td>15</td> <td><</td> <td>0</td> </tr> </tbody> </table>	Min	Max	Points	0	- 7	20	8	- 14	10	15	<	0	20	20	N/A									
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0	- 7	20																						
8	- 14	10																						
15	<	0																						
Delivery Performance: Late, missed deliveries, Over, Under shipments <table border="1"> <thead> <tr> <th>Occurences</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>15</td> </tr> <tr> <td>1</td> <td>10</td> </tr> <tr> <td>2</td> <td>5</td> </tr> <tr> <td>3 or ></td> <td>0</td> </tr> </tbody> </table>	Occurences	Points	0	15	1	10	2	5	3 or >	0	15	15	0											
Occurences	Points																							
0	15																							
1	10																							
2	5																							
3 or >	0																							
Expedite Shipments <table border="1"> <thead> <tr> <th>Occurences</th> <th>Points</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>10</td> </tr> <tr> <td>>0</td> <td>0</td> </tr> </tbody> </table>	Occurences	Points	0	10	>0	0	10	10	0															
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0	10																							
>0	0																							
Other: PPAP, survey results, etc. <table border="1"> <thead> <tr> <th>Points</th> </tr> </thead> <tbody> <tr> <td>5</td> </tr> <tr> <td>0</td> </tr> </tbody> </table>	Points	5	0	5	5																			
Points																								
5																								
0																								
Total Score	100	100																						

